Mercury is a leading commercial provider of secure sensor and mission processing subsystems. Optimized for customer and mission success, Mercury’s solutions power a wide variety of critical defense and intelligence programs.

AVIO-2353

- Designed for DAL-C (DO-178C/DO-254) certification
- Comprehensive I/O optimized for C4ISR avionic mission computing
- Mercury FlexI™ technology for I/O customization
- Low-SWaP and power – XMC site
- Safety Optimized Board Management

Mercury’s BuiltSAFE™ products bring the highest level of flight safety assurance to aerospace and defense applications. Our proven, reusable Design Assurance Level (DAL) certified artifacts for mission computing, avionics, networking and datalink comms processing save time and cost while decreasing risk.

The BuiltSAFE AVIO-2353 is a 3U OpenVPX module with a comprehensive I/O interfaces that are optimized for avionic mission computers. Driven through the OpenVPX PCIe bus and featuring MIL-STD-1553, ARINC-429, RS232/422/485 and GPIOs, the AVIO-2353 provides all the standard interfaces used to communicate with avionic sensors and other platform processing subsystems. Utilizing Mercury’s FlexI™ technology, the BuiltSAFE AVIO-2353 I/O pinout is easily customized to specific application requirements. The BuiltSAFE AVIO-2353 is equipped with an XMC site for extended resources and design flexibility.

Low-SWaP

When pre-integrated with an BuiltSAFE MFCC-8557 processor XMC module, the AVIO-2353 turns into a powerful processing subsystem optimized for C4ISR applications - all packed in a single 3U OpenVPX slot. Engineered for interoperability, the BuiltSAFE AVIO-2353 and MFCC-8557 form a seamless pre-integrated solution that interacts with sensors, acquiring/processing data and sharing it on a network or other standard avionic buses – all being at the core of C4ISR applications. Fitting in a single 3U OpenVPX slot, the BuiltSAFE AVIO-2353 and the MFCC-8557 form an efficient cost and SWaP solution.

Safety by design

The BuiltSAFE AVIO-2353 can be delivered with all documentation, certification evidence and supporting artifacts required to prove compliance for avionics certification. Leveraging the AVIO-2353 ensures a smooth development process supported by Mercury’s safety engineering team and their deep domain expertise. The BuiltSAFE AVIO-2353 has been engineered with DAL safety certification in mind from the top down, with DO-178C/DO-254 best design practices systematically applied throughout all phases of development.

(1) For more information contact factory.
BuiltSAFE for Avionics

Mercury’s expertise and experience in safety certifiable solutions has been built on successful execution of dozens of programs over three decades. This domain knowledge is the foundation of our BuiltSAFE portfolio of open architecture modules, systems and software for avionics, communications, video servers, and mission computing.

Technical Specifications

Compliance

- 3U OpenVPX (VITA 65)/VPX REDI (VITA 48)
- XMC 2.0 (VITA 61), XMC PCIe (VITA 42.3)
- Certifiable up to DAL-C (DO-178C/DO-254)
- Peripheral slot profile SLT3-PER-1U-14.3.3

Power Consumption

<table>
<thead>
<tr>
<th>minimum</th>
<th>typical</th>
<th>maximum units</th>
</tr>
</thead>
<tbody>
<tr>
<td>-</td>
<td>11</td>
<td>18 Watts</td>
</tr>
</tbody>
</table>

I/O default configuration

- 2 dual redundant MIL-STD-1553 channel controllers/terminals (BC, RT and MT)
- 16 receiving and 8 transmitting ARINC-429 channels for high and low speed
- 10 configurable RS232/RS422/RS485 serial channels
- 5 LVTTL compatible 5V tolerant GPIOs

High-Speed Links/Connections

- 1x PCIe Gen2 x1 from PCIe switch to OpenVPX-P1
- 1x XMC 2.0 (VITA 61) site to interface an BuiltSAFE MFCC-8557
  - 3x PCIe Gen2 x1 on XMC-J16
  - 1x PCIe Gen2 x4 on XMC-J15
  - 1x SGMII interface on XMC-J16
  - 1x 1000BASE-BX interface on XMC-J16
  - 1x USB 2.0 OTG on XMC-J16
  - 1x USB for serial link on XMC-J16

Built-in Test

On all interfaces

Safety Optimized Board Management

- Voltage monitoring
- Temperature monitoring (thermal sensors on critical positions)
- Elapsed time and event counter
- Error reporting
- Reset management
- Environmental Specification

Ruggedization Levels

<table>
<thead>
<tr>
<th>Level</th>
<th>Description</th>
<th>Cooling Type</th>
<th>Operating Temperature</th>
<th>Vibration (1 hour per axis)</th>
<th>Operating Shocks</th>
</tr>
</thead>
<tbody>
<tr>
<td>C4</td>
<td>Extended range CC</td>
<td>Conduction</td>
<td>-40°C to 85°C [CC4]</td>
<td>5-100 Hz: increase at 3 dB/octave, 100-1000 Hz: 0.1 g^2/Hz, 1000-2000Hz: decrease at 6 dB/octave</td>
<td>40g, 11ms saw-tooth, three axes</td>
</tr>
</tbody>
</table>

Environmental Specifications

<table>
<thead>
<tr>
<th>Condition</th>
<th>Limits, standards</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Non-operating temperature</td>
<td>-55°C to 105°C [C4]</td>
<td></td>
</tr>
<tr>
<td>Humidity</td>
<td>95%</td>
<td></td>
</tr>
<tr>
<td>Altitude</td>
<td>-1,500 to 60,000 feet</td>
<td>May require conformal coating</td>
</tr>
<tr>
<td>Fungus resistance</td>
<td>No nutrient materials</td>
<td></td>
</tr>
<tr>
<td>Workmanship</td>
<td>IPC-A-610 class 3</td>
<td></td>
</tr>
<tr>
<td>Soldering</td>
<td>IPC J-STD-001 class 3</td>
<td></td>
</tr>
<tr>
<td>PCB Manufacturing</td>
<td>IPC-A-600 class 3</td>
<td></td>
</tr>
<tr>
<td>Conformal coating</td>
<td>IPC-CC-830</td>
<td>Optional</td>
</tr>
<tr>
<td>Materials</td>
<td>REACH compliant</td>
<td>ROHS variants as an option</td>
</tr>
<tr>
<td>Flammability</td>
<td>UL 94 Class V-0</td>
<td></td>
</tr>
<tr>
<td>Quality</td>
<td>EN 9100:2008</td>
<td></td>
</tr>
</tbody>
</table>

Product Ordering

AVIO-2353 3U OpenVPX avionic communication interface board

I/O (1)

- 1 channel dual redundant MIL-STD-1553
- 2 channel dual redundant MIL-STD-1553

Environmental

- A1 : 0°C to 55°C
- C4 : -40°C to 85°C

Software

- Green Hills INTEGRITY-178 tuMP
- Linux (2)
- WindRiver VxWorks 6.x and 653 3.x
- SYSGO PikeOS
- DDC-I Deos

Safety Artifacts

- D0-178C (2)
- D0-254 (2)

(1) For other configurations contact factory
(2) Contact factory for more information

Related Hardware Products

MFCC-8557 Freescale QorIQ™ P3041 XMC safety critical Single Board Computer
VGP-2870 3U OpenVPX video I/O and graphic processor
ROCK-2 3U OpenVPX low-SWaP optimized, rugged, modular, pre-qualified subsystems
Less space for more functions

Mission computer featuring stacked XMCs for low-SWaP